MOMENTIVE

CoatOSil*
Durable Slipping Agent Microspheres
to Enhance Coatings



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What are DSA Microspheres?

- Spherical silicone resin particles with 3D network
- Unique, narrow size distribution
- Chemically inert, thermally stable, resistant to solvents

Why Add DSA Microsphere to your coating?

...with Significant Reduction of COF

Dosage of CoatOSil DSA, %

Increased slip (anti-blocking); effective at 0.5% loading;

Soft, smooth and silky coating feel



0.50

0.40-

0.35

0.25

0.20-

0.15

- Increase slip (antiblocking)
- Improve wear resistance performance
- Provide soft-feel characteristics
- Provide a matte effect

-O- Static COF

Kinetic COF

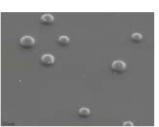
...Uniform Distribution of Particles...

1 wt.%

...and No change in Coating Appearance



2 wt.%



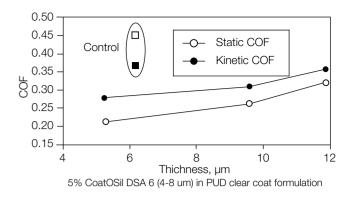
Control

0.5 wt.%



- CoatOSil DSA 6, 1
 Wt,% in polyurethane dispersion, SEM micrographs at 100x, 1000x and 10000x magnification
- Particles imbedded into the coating

Coating Thickness Should Not Exceed the CoatOSil* DSA Microsphere Size, for Maximum Efficacy



Formulation and Application Details

- Water, coalescing agent, and CoatOSil DSA mixed until homogenous
- Waterborne PUD or acrylic latex mixed in with the resulting slurry
- Coatings applied by drawdown, curing at 120 °C for 20 minutes
- Coefficients of friction (COF) measured by Slip and Friction Tester

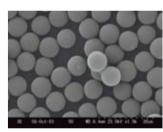
... Available in a Variety of Grades

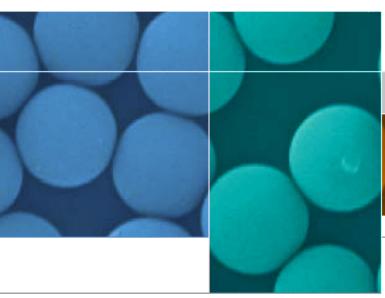
Grade	DSA 6	DSA 10
Appearance	Fine White Powder	
Average Particle Size, um	4~8	10
Water Content (105 °C, 60min)	≤ 1%	≤ 1%
pH (2% in MeOH/ H ₂ O)	7	7
Specific Gravity (25 °C)	1.32	1.32
Bulk Density	0.44	0.67
Specific Surface Area,m²/g	20	18

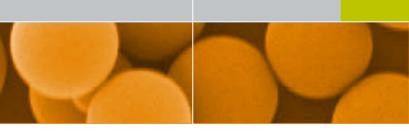
Ingredients	Parts/Wt. %
2-(2-Butoxyethoxy)ethanol	3
Distilled Water	6
CoatOSil DSA 6	1
Vinyl-Acrylic Latex	90

Ingredients	Parts/Wt. %
2-(2-Butoxyethoxy)ethanol	2
Distilled Water	3
CoatOSil DSA 6	1
Waterborne PUD	94

With Unique Narrow Particle Size Distribution





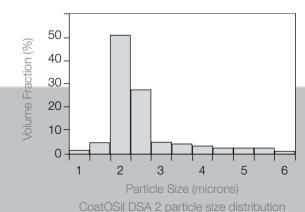


Summary Key

- 50% reduction of friction coefficient
- Uniform distribution of particles
- Particles are surfaceimbedded
- Low loading of DSA is sufficient

Key Features

- Good anti-blockii
 property
- Improved wear resistance
- Soft, silky feel
- Reduced glare, matter finish



^{*} CoatOSil is a trademark of Momentive Performance Materials Holdings LLC.

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