EXXELOR PARAPEX

Modifiers for Technical Polymers Extrudable adhesive resins

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THE COMPOUND COMPANY

www.thecompoundcompany.com

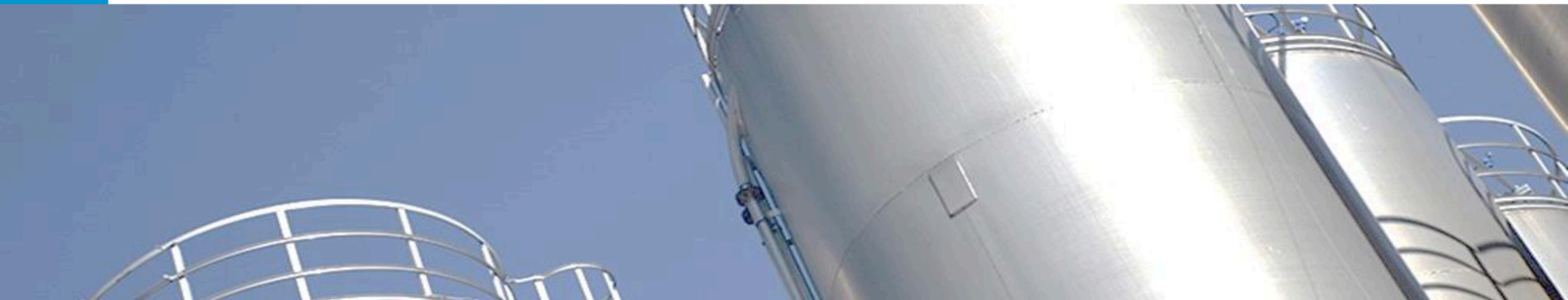
Overview

Key facts TCC	• Introduction of The Compound Company
Product Information	• Yparex and Exxelor products
Manufacturing site	• Background information on production site
Grade Slate	• Yparex and Exxelor product overview
Key Applications	• What are the key applications of Yparex and Exxelor polymer resins?

The Compound Company History

Chronological overview

- 1983 Foundation **Hartmann Compounding** (garden furniture)
- 2011 Spin-off **Yparex** from DSM
- 2016 Joint venture **Resindo**, Indonesia
- 2017 Foundation of the **The Compound Company** (Resin + Yparex)
- 2018 TCC acquires **Transmare Compounding**, Roermond
- 2019 New production facility in Enschede
- 2022 Acquisition of **CMP Business (Exxelor)**



Sustainability is key @ The Compound Company

- ISCC+ certified company
- ISCC+ tie resins
- EcoVadis gold medal
- Broad range of compatibilizers

YPAREX
Extrudable adhesive resins

The Compound Company today >70kT capacity

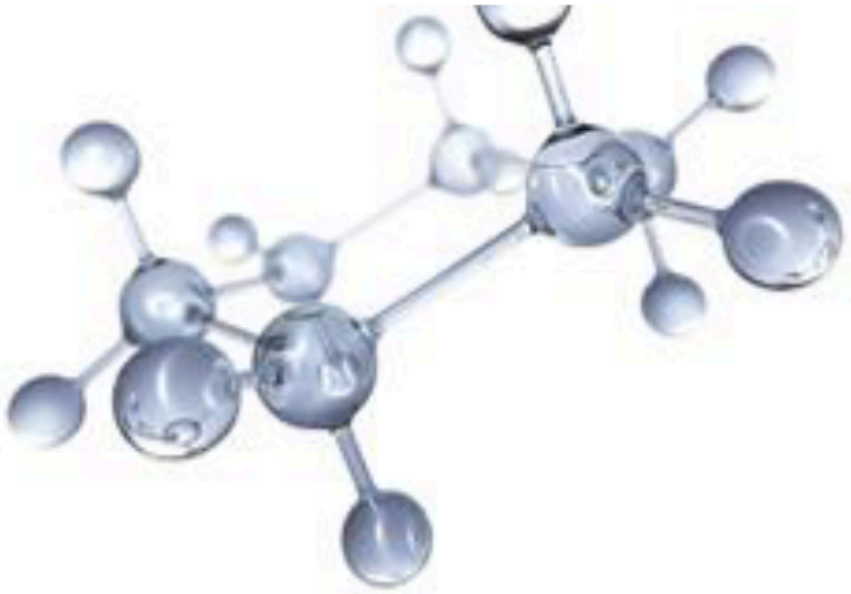
Enschede, NL
6 production lines, including grafting capabilities on 2 production sites

Roermond, NL
7 production lines

Cologne, DE
2 production lines with grafting capabilities

Jakarta, ID
2 production lines, including reactive extrusion

- approx. 130 employees
- core business is grafting
- worldwide availability of products
- strong cooperation with agents and distributors
- excellent technical support



Exxelor insights

Exxelor manufacturing information

CMP Manufacturing GmbH, DE

- Produced at manufacturing plant in Cologne (DE) since 1986
  - 7 commercial grades
- Based on >25 years research in polymer reactive extrusion
  - Free radical generation with peroxide
  - Maleic Anhydride grafting
- Excellent safety, quality & reliability performance
- Supplying global market

EXXELOR
Modifiers for Technical Polymers

Exxelor key features

Impact Modification

- Improve the overall toughness of polymers
- Enhanced ductility in blends at low temperatures (down to -40°C)
- Polyamide, Polyester, Polycarbonate modification

Compatibilizers

- Act as a solid surfactant
- Increase interphase adhesion and achieve compatibility between most polymers with different polarities (e.g. PA/PP blends)

Coupling agents

- Promote chemical bonding between fillers, reinforcements such as glass fiber and the polymer matrix

Adhesion promoters

- Enhance adhesion to materials such as metal, thermoset rubbers and most polar substrates

EXXELOR
Modifiers for Technical Polymers

Exxelor portfolio

- **Exxelor VA Grades**

	Backbone	Grafting Level FTIR EPK-04 QT-02	MFR (g/10 min) ASTM D1238	Low Temp. Capability
VA 1801	EPDM	High (0.5-1.0%)	9 (10kg, 230°C)	Medium
VA 1902	EPDM	High (0.5-1.0%)	27 (10kg, 230°C)	High
VA 1803	EPDM	High (0.5-1.0%)	22 (10kg, 230°C)	High
VA 1840	Plastomer	Medium (~0.35%)	8 (5kg, 230°C)	Medium
VA 1202	Plastomer	High (0.5-1.0%)	18 (5kg, 230°C)	Room Temp.

- **Exxelor PO and PE Grades**

Grade	Backbone	Grafting Level FTIR EPK-04 QT-02	MFR (g/10 min) ASTM D1238
PO 1015	PP (copo)	Medium (~0.45%)	22 (1.2kg, 190°C)
PO 1020	PP (homo)	High (0.5-1.0%)	110 (1.2kg, 190°C)
PE 1040	HDPE	High (0.5-1.0%)	1.4 (2.16kg, 190°C)

Packaging
- 25kg bags (50 bags/pallet), 450kg octabins or 1MT big bags
- VA1803 cardboard supported packaging only (40 bags/pallet)




EXXELOR
Modifiers for Technical Polymers

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